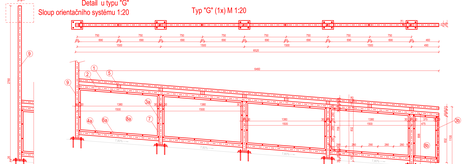

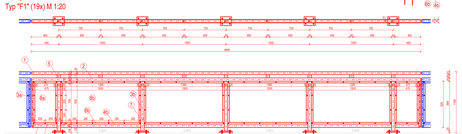

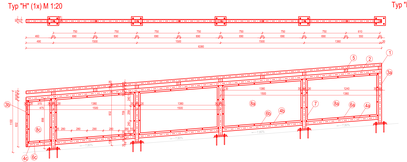

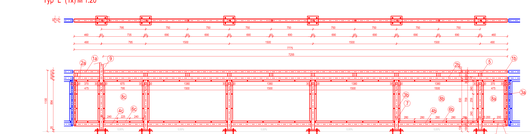

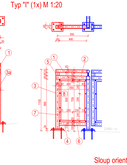

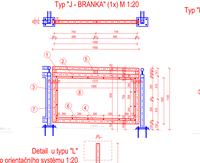

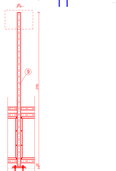

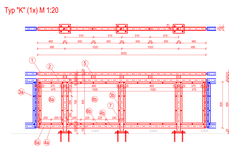

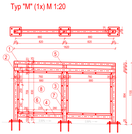

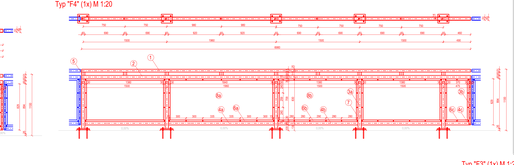

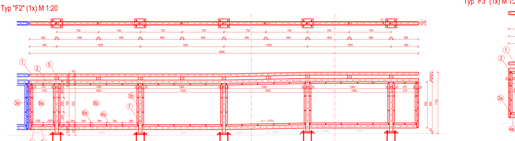

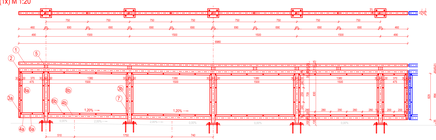

Svařování kolen

1) bod 5 dle ČSN EN ISO 5817 třída C

2) svislé svárové spoje mezi stojinou a pásnicí provedeny jako oboustranné, kolmé na povrch stojiny a pásnice, s přesazením 20 mm, tloušťka svaru a = 0,7 x t, kde t je tloušťka stojiny,